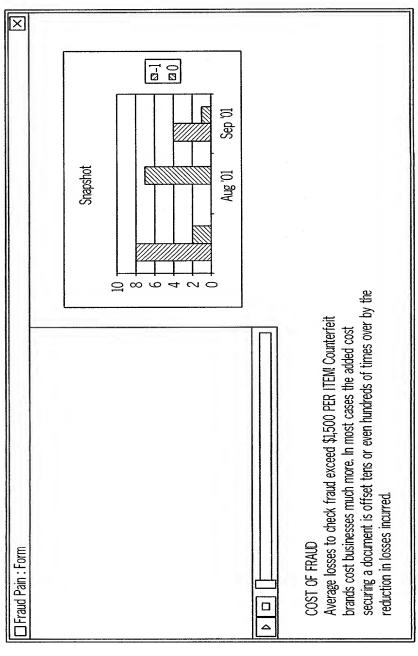
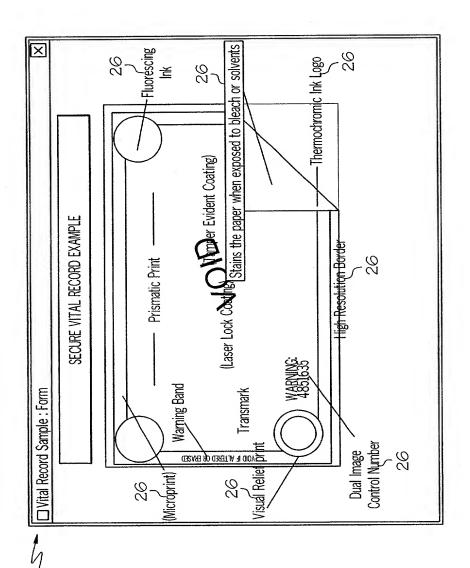


F16.2

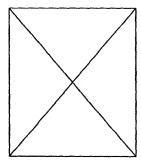


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Thermochromic Ink

Home

Overt Authentication

Ink that changes color or disappears when warmed and returns back to the original color upon cooling.

Alias: Mood Ink

<u>Strengths:</u>
This feature provides a good level of protection against copy and counterfeit and can be easily authenticated in the field without special equipment.

<u>Liabilities:</u> <u>Limited lightfastness if exposed to direct sunlight or extended fluorescent office lighting.</u> Susceptible to strong solvents and abrasion.

Unique Considerations:

Laser fusers have no permanent impact upon feature performance.

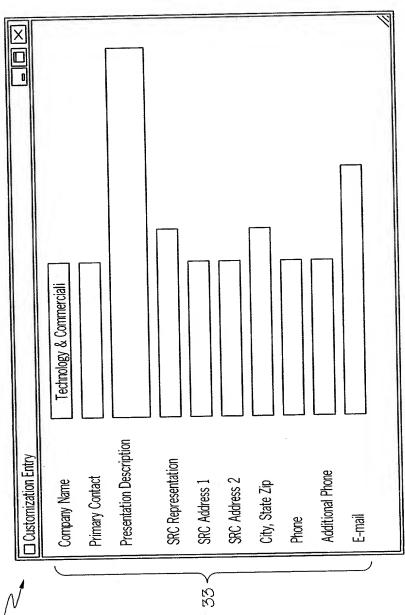
Total life expectancy has not yet been established, but infrequently handled documents under limited exposure to ambient light are anticipated to function in excess of seven years. Thermochromic inks should be printed over plain paper backgrounds, not other colors. Additional colors and temperature ranges are available.

Additional information can be found in Engineering Technical Bulletin TBS#8354 on the Knowledge Web.

How to Order:

Thermochromic lnk can be ordered through the home plant.

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 ─ Will this document be used on a laser printer? ─ Will this be a cut sheet? ─ Is this an image Seal form? ─ Is the purchase cost more important than the potential fraud losses prevented? ─ Is the purchase cost more important than the potential fraud losses prevented? ─ Is it a problem if this item is copied? ─ Is your organization currently experiencing fraud losses from copies? ─ Is your organization currently experiencing fraud losses from alterations? ─ Is your organization currently experiencing fraud losses from alterations? ─ Will the acceptors of this document be trained to recognize its appearance? ─ Will you be using a computerized authentication system like Positive Pay or a database lookup? ─ Will this material be stored in a secure manner? ─ Will this material be shoped in a secured manner? 	Li Julii Design Questions , i Oilli	
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	Will this material be shipped in a secured manner?	

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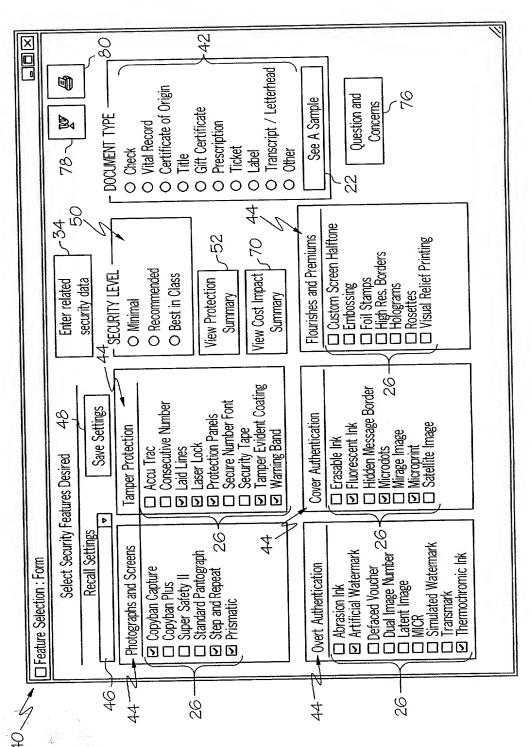


FIG. 8A

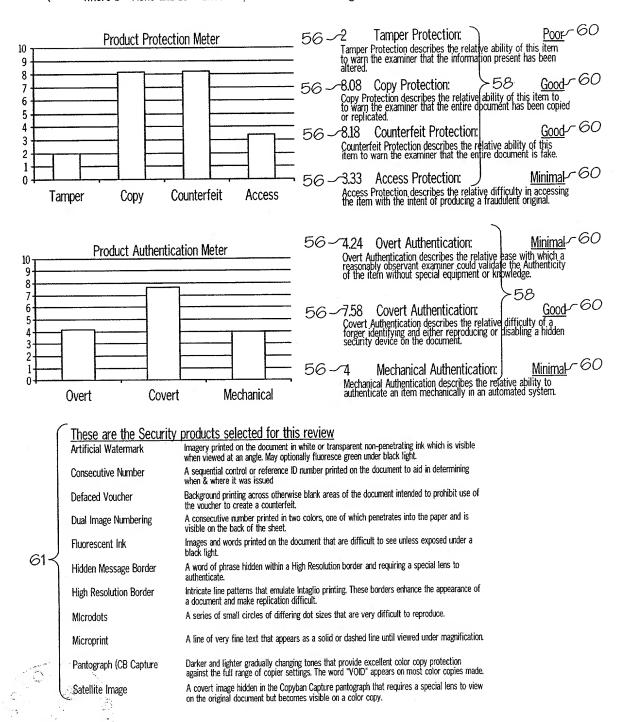
N		X
170	A pantograph selection: Form A pantograph is a screened background pattern on the face of the document. Only one pantograph is a screened at a time. Void Pantographs like Copyban and Super Safety are special patterns with hidden "VOID" messages that become visible when copied.	
	The best copy protection available in a VOID pantograph. Copyban Captures gradient (dark to light) screens thwart attempts to adjust color copiers to inhibit appearance of the VOID word	
	☐ Copyban Plus Another patented Standard Register technology	
52-		
	Security technologies Standard Pantograph Standard pantographs do not include a hidden "VOID" message and offer no significant protection against color copies	
	□ None of the Above No pantograph is desired	

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Protection and Authentication Assessment

Rating the levels of protection and authentication selected against a scale of 1 to 10, where 1 = None and 10 = Excellent, results in the following scores:



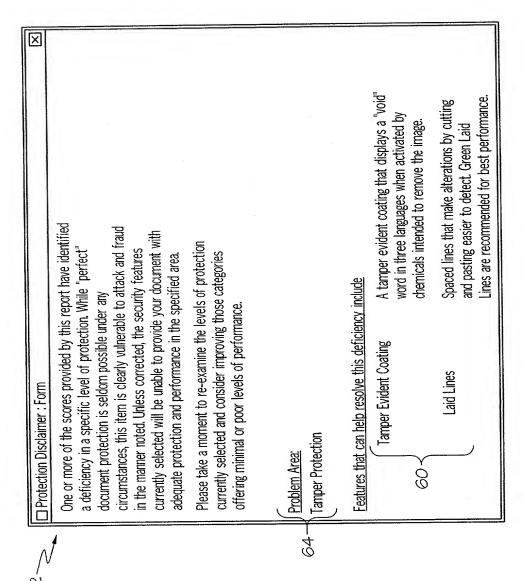


FIG. 10

Dual Image Numbering

Consecutive Number

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Hidden Message Border

Satellite Image

Relative Cost Impact Summary

The relative impact of these combined security features upon you overall product cost is estimated to be MINOR -

A numbering machine is necessary.

A numbering machine is necessary. Specialty Ink.

A special authentication lens is necessary. Custom Image.

A special authentication lens is necessary. Custom text.

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Artificial Watermark

An additional print station is necessary for spot or custom. Economy can be improved Artificial Waterr by selecting this feature as part of a XXXXXXXX safety paper.

An additional print station is necessary for spot or custom. Specialty Ink. Economy can Fluorescent Ink be improved by selecting this feature as part of a XXXXXXXXX safety paper.

FIG. 11